

RBI Tech Support, Inc.

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SEMINAR AT-A-GLANCE

Tuesday, April 30, 2024

7:30 - 8:00 a.m. Registration and Continental Breakfast
 8:00 - 8:15 a.m. Introductions
 8:15 - 12:00 p.m. Morning Sessions:
 • Theory of Blanking
 • Roller Levelers
 • Principles for Successful Metal Slitting
 • Slitting Line Configurations
 Lunch (provided)
 12:00 - 1:00 p.m. Afternoon Sessions:
 • How to Produce Flat Material That Stays Flat
 • New Advances in Processing Equipment
 1:00 - 3:30 p.m. Willbanks Metals, Inc. Tour
 (Transportation will be provided.)
 3:45 - 5:30 p.m.

FOLLOW US



COMPLETE COIL PROCESSING SOLUTIONS

COIL PROCESSING

Technology, Techniques & Tips
 for Improving Productivity

Tuesday, April 30, 2024

Hilton Garden Inn & Hurst
 Conference Center

1615 Campus Drive

Hurst, TX 76054

Phone: +1 817-281-5800

Registration

Seminar fee is \$169. Additional attendees from the same company receive a 50% discount. Space is limited, so register soon!

Online:

Scan the QR code to the right or visit: <https://redbudindustries.com/rbi-tech-support-seminar-form/>



By Email:

events@rbitechsupport.com

By Phone:

Call Ashley Kreher at +1-618-282-3801 ext. 142.

Checks may be mailed to:

RBI Tech Support, Inc.
 200 B & E Industrial Drive
 Red Bud, IL 62278-2198 USA

Make checks payable to RBI Tech Support, Inc. or call with credit card information.

Who Should Attend?

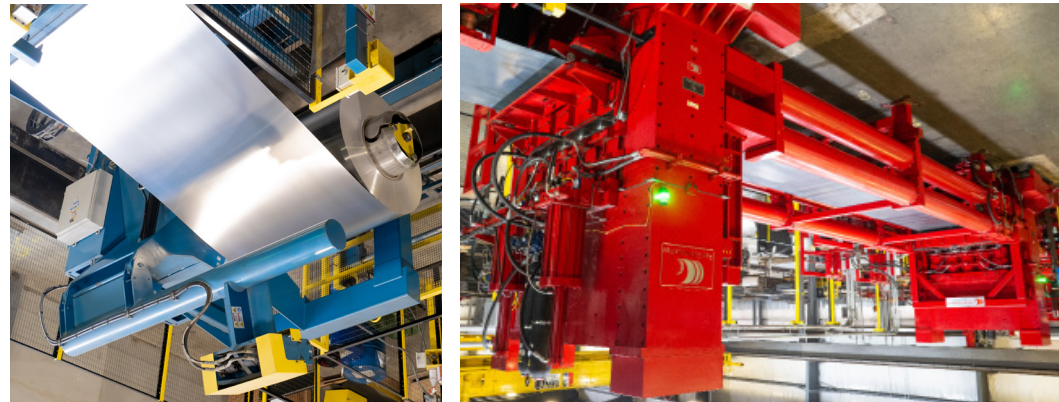
This seminar is a must for anyone who manages or supports coil processing operations and for professionals who process coil and evaluate, specify, or audit coil processing services:

- Service Center Operations Supervisors
- Coil Processing Operators/Supervisors
- Equipment Maintenance Personnel
- Quality Management Professionals
- Purchasers of Coil Processing Services or Equipment
- Manufacturing Engineers

Service Centers and Toll Processors use this seminar to train Sales Professionals on the fine points of what makes for more effective, higher quality coil processing.

Accommodations

Discounted room rates are available through April 7 at the Hilton Garden Inn for Single/Double (\$119). Reservations may be made by calling 1-817-281-5800 and mentioning the RBI Tech Support Coil Processing Seminar or by visiting <http://www.hilton.com/>, choosing the Hilton Garden Inn Dallas at Hurst Conference Center location, desired dates, and entering the special rate group code 911.



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 Conference Center

Tuesday, April 30, 2024

Technology, Techniques & Tips
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COIL PROCESSING

ONE DAY SEMINAR

Tour of Willbanks Metals, Inc.

(Transportation will be provided.)

The program will include a tour of Willbanks Metals, Inc. located in Fort Worth, Texas. Attendees will get a chance to view Willbank's new .625" x 84" wide Cut-To-Length Line with Stretcher Leveling. This line is highly automated and includes Automatic Coil Loading, a High Speed Stretcher Leveler, and a 60' Stacker.

All tour attendance is subject to approval from tour host upon registration. RBI Tech Support, Inc. cannot be held responsible for decisions made by tour host.



Close Tolerance Blanking & Multi-Blanking

When it comes to producing close tolerance blanks, there is a great deal of confusion as to how they are properly measured and best produced. Topics are:

- Definition of a blank
- How camber affects tolerances
- How slitting affects blank tolerances
- How leveling affects blank tolerances
- The proper way to measure blanks
- Line configurations to produce best tolerances

Roller Leveling

This session examines shape defects and methods used to improve flatness.

- Types of shape defects
- Flatteners vs. Levelers
- The roller leveling process
- Types of roller levelers
- Design considerations

Technology for Precise Slitting

An examination of slitting theory and how to produce an optimum cut with minimal burr:

- The theory of slitting and shearing
- Proper clearances and tool tolerances
- How to minimize burr and optimize your cut
- Tool handling and care

Slitting Line Configurations & Considerations

An examination of configuration options that address material types, building layouts, and unique customer requirements.

Topics include:

- Line configurations
- Design requirements
- Customer expectations
- Manufacturing requirements

Flat Material That Stays Flat – Producing Laser Quality Sheets

Material that looks flat does not always stay flat after it has been cut, and the growing number of companies using laser equipment needs material that will stay flat after cutting, punching, etc.

- The leveling process
- The effects of trapped internal stresses
- How to eliminate material spring back
- How tension improves the leveling process
- How temper mills work
- How Stretcher Levelers work

New Advances in Processing Equipment

Equipment manufacturers continue to develop new innovations, while improving existing designs. This session reviews some of the latest developments.

- Advances in Stretcher Leveling
- Advances in Blanking Technology
- Advances in Slitting Equipment
- Reductions in set up times
- Reductions in manpower

———— RBI Tech Support, Inc. ————



DEAN LINDERS

Dean Linders, seminar chair and featured speaker, has been with Red Bud Industries for 40 years, progressing from CTL Line operator to VP of Marketing and Sales. He is a recognized expert on both blanking and leveling technology, frequent guest speaker, and author of numerous technical papers.



BOB WHITON

Bob Whiton is the President of Bach Knives. He started his career with the company more than 30 years ago and purchased the company in 2016. Bob has a degree in Manufacturing Engineering from Wentworth Institute of Technology. Bob has presented numerous slitting and shearing seminars throughout the world and presents a practical and straightforward style to slitting.



JEFF HERRELL

Jeff Herrell has been involved with the steel industry for over 20 years, working with service centers, toll processors, and manufacturers to provide solutions to coil processing problems. Prior to joining Red Bud Industries, Jeff was a professional in aviation maintenance and management.



RAY FAUSZ

Ray Fausz has been employed by Red Bud Industries for close to 30 years. Today, his main duties include assessing and developing new markets, as well as assisting numerous service centers and mills with solving their coil processing and production issues. He is also a published author of technical articles both in the United States and internationally.